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Saint-Roch-de-l'Achigan
Québec, Canada
J0K 3H0

INSTALLATION AND MAINTENANCE INSTRUCTIONS FOR ABOVEGROUND USED OIL TANK ASSEMBLIES FOR THE COLLECTION, STORAGE AND REMOVAL OF USED OIL

1. The tank installer shall consult with the applicable Authority Having Jurisdiction to ensure that the requirements of CAN/ULC-S652:2016-REV1 Standard as well as all applicable Federal, Provincial and Local Codes are met prior to installation.
2. Used oil tank assemblies are to be located in accordance with the National Building Code of Canada.
3. A level bed or base to support the used oil tank assembly should be designed using good engineering practice to withstand the loading of the tank assembly plus the loading expressed by 110% of the maximum stored liquid capacity.
4. Biexo's rectangular used oil tank assemblies are not provided with lifting lug(s), but can be added. They are meant to be lifted and moved by means of a forklift truck. **THE USED OIL TANK ASSEMBLY MUST NOT BE LIFTED OR TRANSPORTED WHILE CONTAINING PRODUCT.**
5. The installed used oil tank assembly should be protected from impact from vehicular traffic in accordance with the requirements of the applicable Authority Having Jurisdiction. The use of bollards in the form of concrete filled NPS 6 Schedule 40 pipe or equivalent, or standard highway guardrails are acceptable means.
6. Field venting of the used oil tank assembly and any secondary containment should be in accordance with the requirements of the applicable Authority Having Jurisdiction. Generally, the normal venting of the tank assembly should be located such that vapors from the vent cannot enter into the building's ventilation system(s) or come in contact with sources of ignition. The normal vent should be equipped with a weatherproof hood.
7. The secondary containment is monitored by vacuum. The vacuum gauge reading should be monitored on a monthly basis, as a minimum. A vacuum gauge reading below 42 kPa or approaches 0 kPa indicates a problem, please contact Biexo for instructions.
8. The disposal of any liquid found in the secondary containment should be in accordance with the requirements of the applicable Authority Having Jurisdiction. If product is detected, the used oil tank assembly is to be removed from service and replaced.
9. The coating on the external surfaces of the used oil tank assembly should be checked at least once per year and any necessary repairs made. All coating repairs should in accordance with the coating manufacturer's instructions.
10. **UPON RECEIPT OF THE USED OIL TANK ASSEMBLY, PLEASE PROMPTLY COMPLETE THE WARRANTY FORM AND EMAIL TO: QUOTE@BIEXO.COM.** Please contact Biexo if there are any additional questions.